

# ETHACURE<sup>®</sup> 520 Curative

## DESCRIPTION

ETHACURE 520 curative is an effective curing agent for polyurethanes. It is a mixture of aromatic diamines. It can be used as a chain extender for polyurethane and polyurea coatings, joint sealants, rigid and flexible foams, adhesives and elastomers as well as in spray applications.

## TYPICAL PROPERTIES

Appearance	clear, yellow liquid *
Molecular weight	297.3
Boiling point °F (°C)	788 (420)
Density at 68°F (20°C), g/ml	0.99
Flash point, °F (°C)	239 (115) (Closed cup)
Viscosity at 20°C, cSt	593
Viscosity at 25°C, cSt	349
Viscosity at 40°C, cSt	95
Solubility	
Water	Partially miscible
Toulene	Miscible
Methanol	Miscible
Heptane	Miscible
Equivalent weight with isocyanates	148.6

An asterisk (\*) indicates that this will darken upon exposure to air. Store product at the temperature above ambient temperature.

## SAFETY AND HANDLING INFORMATION

Before handling or using this product, the material safety data sheet should be read and understood. This can be obtained from your Albemarle sales representative.



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